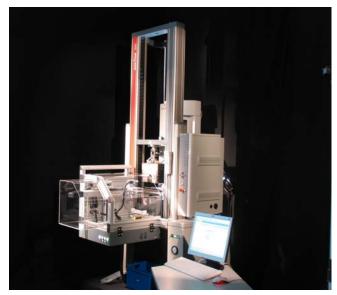


Product Information

Robotic Testing System 'roboTest B' (Compact)



Robotic testing system 'roboTest B' with testing machine 20 kN

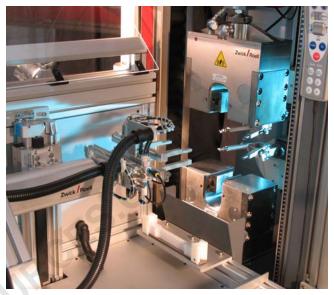
Applications

The robotic testing system is used for the fully automatic performance of:

- Tensile tests on plastics specimens (e.g. according to ISO 527-2, ISO 3167, ASTM D638)
- Flexure tests on plastics specimens (e.g. according to ISO 178)
- Tensile or flexure tests on dimensionally stable specimens of other materials

System Configuration

- Materials testing machine 5 kN up to 100 kN with symmetrically closing, pneumatic or hydraulic specimen grips and an optional extensometer
- Robotic feeding system 'roboTest B' with integrated magazine for max. stacking height 80 mm (for typically 20 specimens)
- Industry Controller with test software *testXpert*® and automation software autoEdition2



Pincer gripper removes a specimen from the magazine

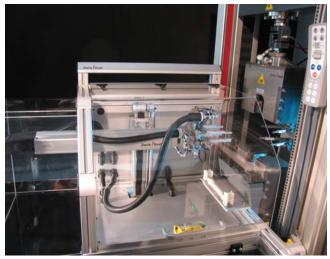
Advantages of the Robotic Testing System 'roboTest B'

- A high reproducibility of the test results is obtained because operator influences are excluded (hand temperature, moist hands, eccentric or inclined insertion of specimens etc.).
- Qualified laboratory staff is relieved of routine jobs and is thus available for more complex activities.
- The machine can be used during idle times (break, night shift) thus increasing the rate of utilization and allowing "quicker" results.
- The system reduces the testing costs per specimen and usually pays off within one to two years.
- Manual tests are still possible by simply pushing the robotic feeding system aside.
- The automatic data logging system ensures secure documentation and enables statistical long-term monitoring (Statistical Process Control).



Product Information

Robotic Testing System 'roboTest B' (Compact)



Robotic testing system 'roboTest B'

Test Sequence

- The user fills the specimen magazine directly on the test system.
- The specimen data (ident number, width, thickness,...) are entered on the PC. In barcode operation this step can be omitted.
- After the startup of the system on the PC, specimen feed, tensile/bending test and removal of the specimen fragments are carried out automatically.

Technical Data

Mechanics	
Mounting	swivellable at the load frame
Capacity	20 specimens (thickness 4 mm)
Dimensions (H x W x D)	680 x 680 ¹⁾ / 840 ²⁾ x 930 mm
Weight	approx. 85 kg
	(without specimen)
 Load frame in profile design Load frame in column design 	M
Connected values	
Electrical connection	230/115 V
Output	200 VA
Mains frequency	50/60 Hz
Compressed air	6 bar
Required compressed air	2 lpm

Control

Automation	autoEdition2
Peripheral connection	PROFIBUS

Specimens

 Specimen type 	dumbbells, stripes
 Material 	dimensionally stable,
	non-adhesive
 Weight 	max. 100 g
Length	80 220 mm
• Width	15 30 mm
 Thickness 	4 mm

Options

- Specimen identification by barcode
- Specimen remains sorting
- Data exchange with superior processor systems (e.g. LIMS) via upload/download of ASCII-files or ODBC
- Optical status indicator by threefold "traffic light" (running, refill specimens/finished, error)